



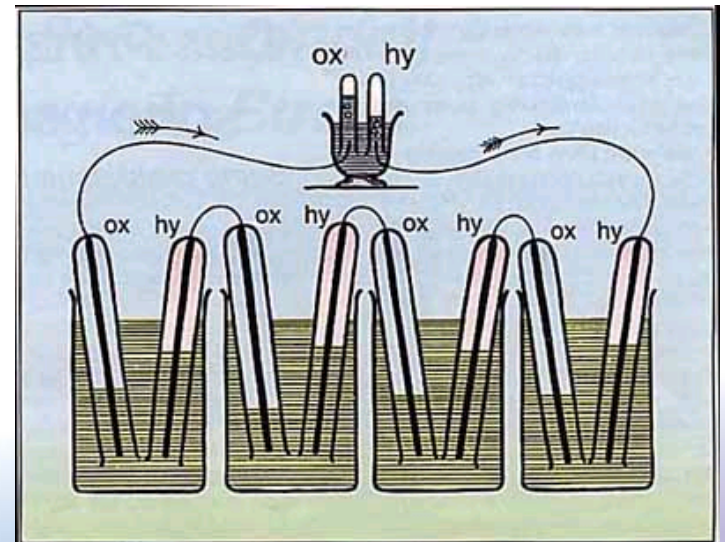
*FMI ENERGY  
CONFERENCE*

Orlando

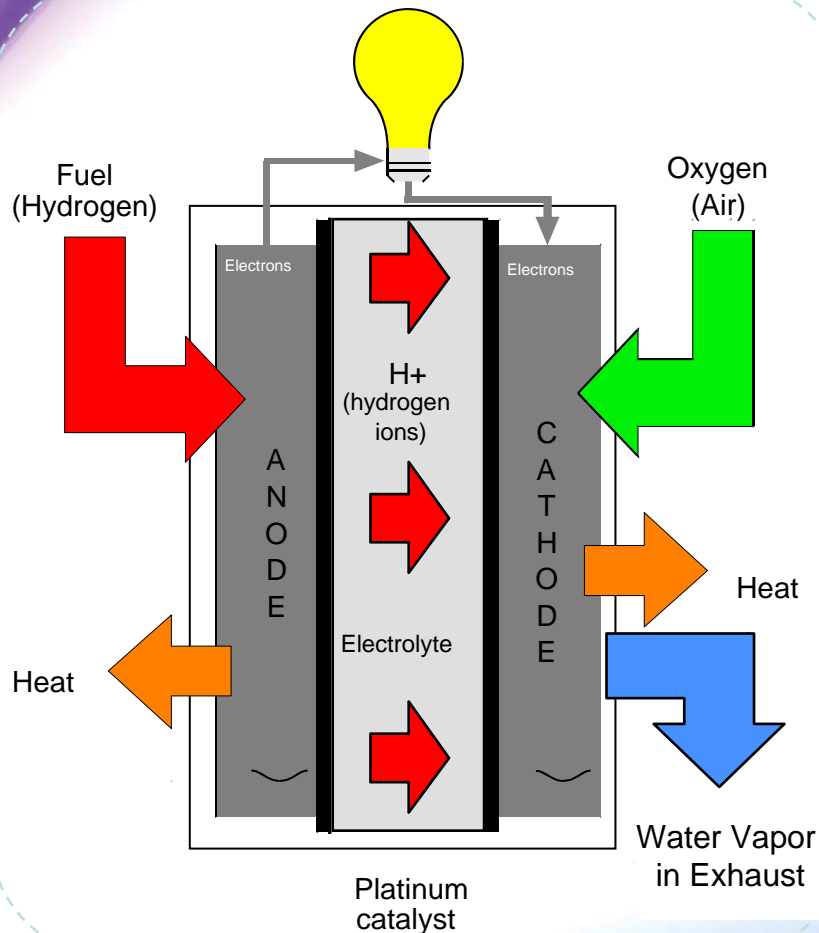
September 2008

# FUEL CELL ORIGINS

- **Sir William Grove** invented the fuel cell in 1839
- Demonstrated that reaction was reversible
- “Fuel cell” term introduced by Ludwig Mond and Charles Langer in 1889
  - Attempted to develop coal-gas/air fuel cells








# HOW A FUEL CELL WORKS



- 1. Hydrogen flows into the fuel cell anode, where it is separated into protons (hydrogen ions) and electrons**
- 2. Protons pass through the electrolyte to the cathode**
- 3. Electrons flow through an external circuit in the form of electric current**
- 4. Oxygen flows into the fuel cell cathode, where it helps protons and electrons combine to produce pure water and heat**

# FUEL CELL TECHNOLOGIES

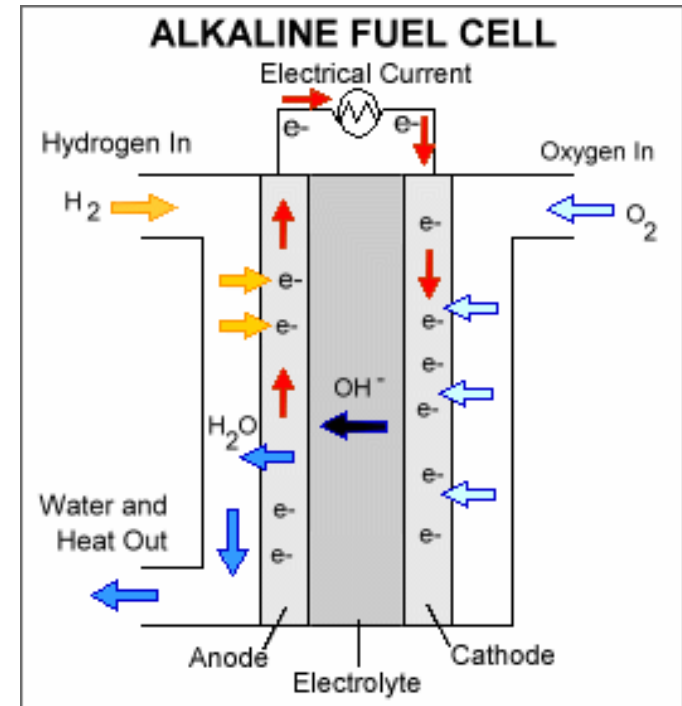
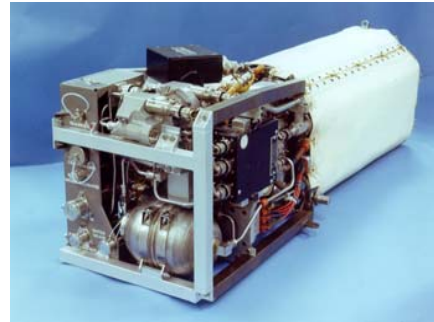
Fuel Cell Type	Applications	Operating Temperature °F	Comments
	Space	176 - 212	Needs pure Hydrogen & Oxygen
	Stationary	392 - 428	Long life High Efficiency Good co-generation
	Stationary Transportation	176 - 212	Short start time Easily manufactured Size / scalability
	Stationary	1,100 – 1,200	Short Life High efficiency Good co-generation
	Stationary	1,200 – 1,800	High efficiency Exotic materials

# ALKALINE FUEL CELLS

Space Shuttle

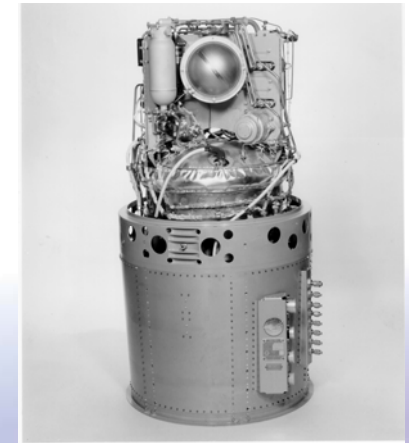


12 kW Shuttle fuel cell



- Electrolyte: Potassium Hydroxide (KOH)
- Strengths
  - Fast reaction kinetics
  - Good power density
  - Low temperature operation
- Weaknesses
  - Not tolerant to CO<sub>2</sub>
  - Forms carbonates in electrolyte that precipitate
- Primary Application(s):
  - Transportation applications with pure H<sub>2</sub> and O<sub>2</sub>

1.2 kW Apollo  
Fuel Cell

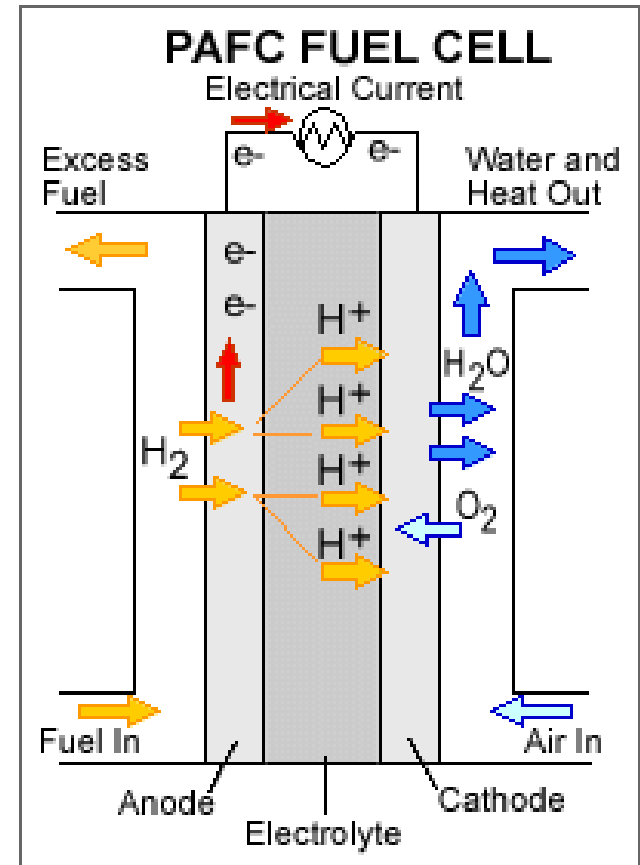




# PHOSPHORIC ACID FUEL CELLS - 1

Supermarket  
Glastonbury, CT

200 kW fuel cell



- Electrolyte: Liquid Phosphoric Acid
- Strengths
  - Long-life
  - High cogeneration efficiency
  - Performs well with reformat fuel containing CO
- Weaknesses
  - Power Density / Footprint
- Primary Application(s):
  - Commercial Building cogeneration systems
  - Wastewater Treatment Plants using Anaerobic Digester Gas

# PHOSPHORIC ACID FUEL CELLS - 2

1.4 MW fuel cell system

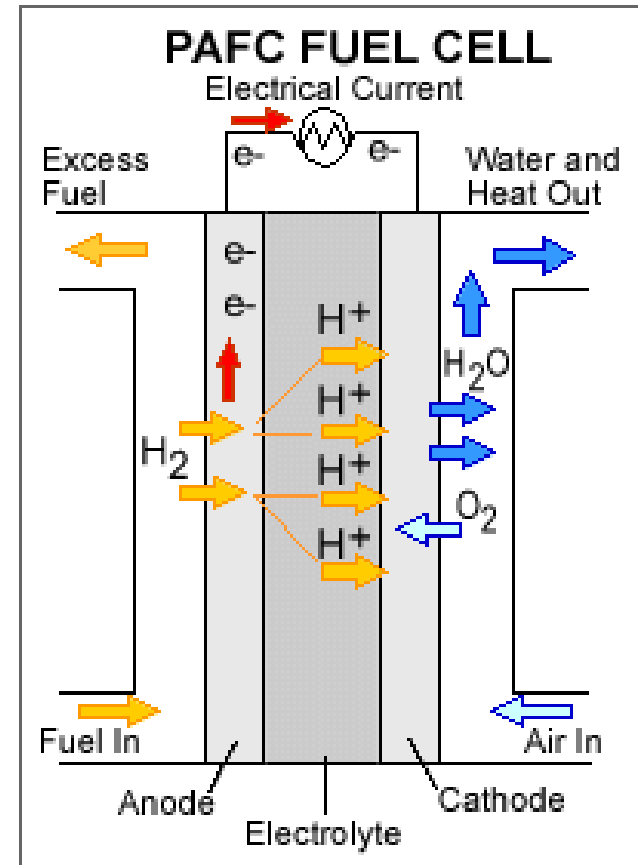
Verizon Call Center, NY



400 kW fuel cell



- Electrolyte: Liquid Phosphoric Acid
- Strengths
  - Long-life
  - High cogeneration efficiency
  - Performs well with reformat fuel containing CO
- Weaknesses
  - Power Density / Footprint
- Primary Application(s):
  - Commercial Building cogeneration systems



# PROTON EXCHANGE MEMBRANE FUEL CELLS

Fuel Cell Bus

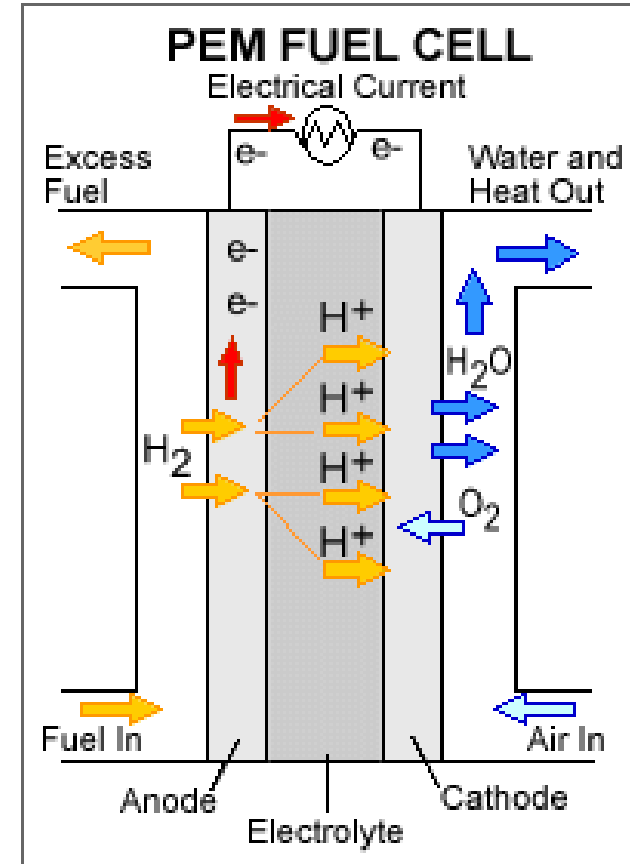
AC Transit, CA



Bus Fuel Cell



- Electrolyte: thin solid polymer membrane
- Strengths
  - Excellent reaction kinetics
  - Good power density
  - Fast startups (seconds)
- Weaknesses
  - Poor CO tolerance
  - Needs relatively pure fuel
  - Durability
- Primary Application(s):
  - Car, Bus, Tow/Work vehicle applications with  $H_2$  and air
  - Stationary applications (as battery-replacement)





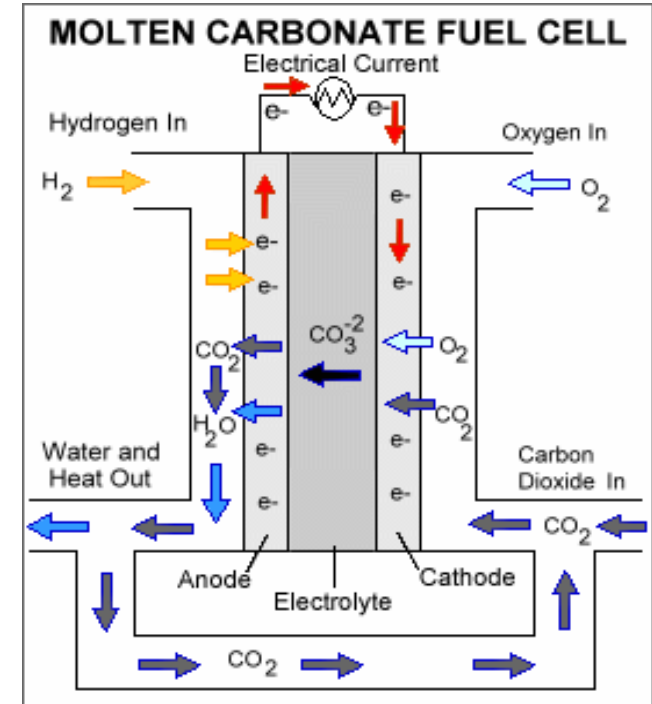
# MOLTEN CARBONATE FUEL CELLS

Wastewater Treatment Plant

Palmdale, CA



- Electrolyte: Molten salt in porous ceramic ( $\text{LiAlO}_2$ )
- Strengths:
  - High Electrical Efficiency
  - Cogeneration
  - Simple system
- Weaknesses
  - Durability
  - Low power density
  - Slow start
- Primary Application(s):
  - Commercial Building cogeneration systems
  - Wastewater Treatment Plants using Anaerobic Digester Gas (ADG)



# SOLID OXIDE FUEL CELLS

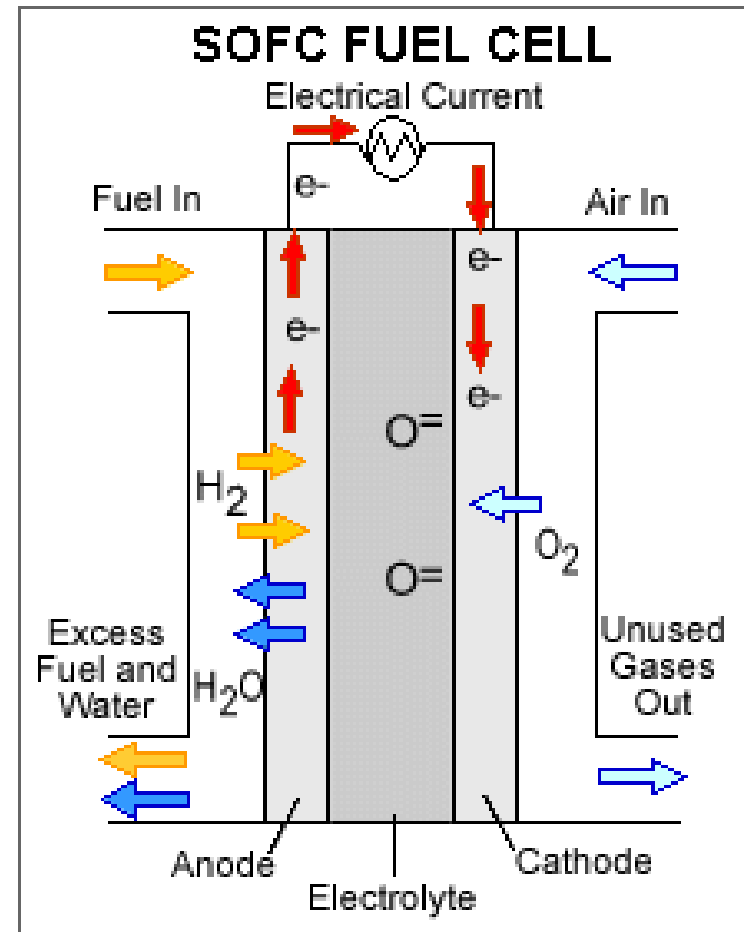
250 kW CHP System  
Canada



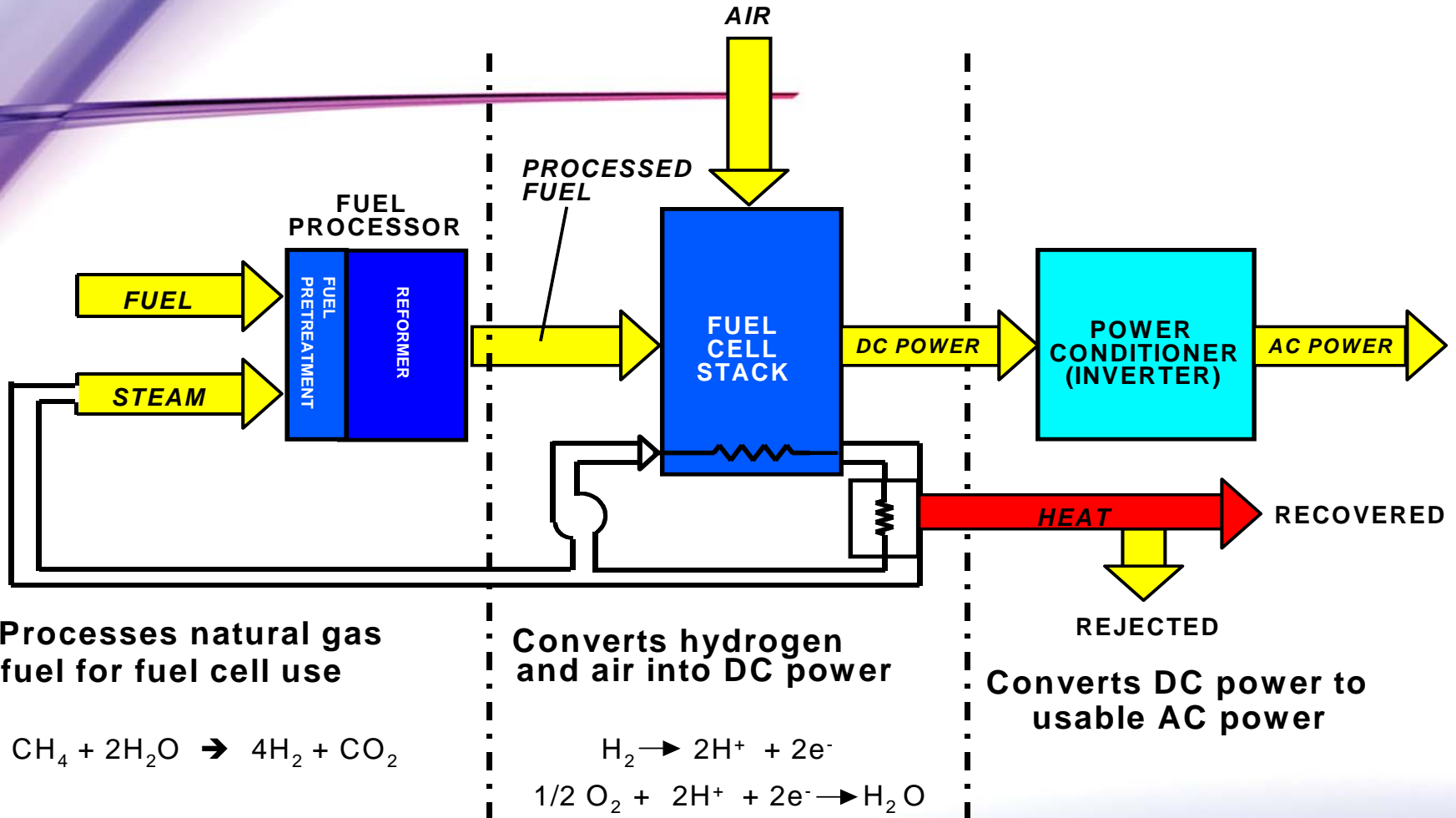
SOFC Cells  
Tubular design



- Electrolyte: porous, solid ceramic compound
- Strengths
  - Excellent power density
  - Very simple system
  - Opportunity for hybrid power systems with turbines
- Weaknesses
  - Durability
  - Scaleable to large size uncertain
- Primary Application(s):
  - Stationary applications with natural gas and air
  - Still in demonstration stage



# FUEL CELL SYSTEM



PPT-01170  
010702

*Note: Fuel cell system with separate catalytic steam reformer example shown*

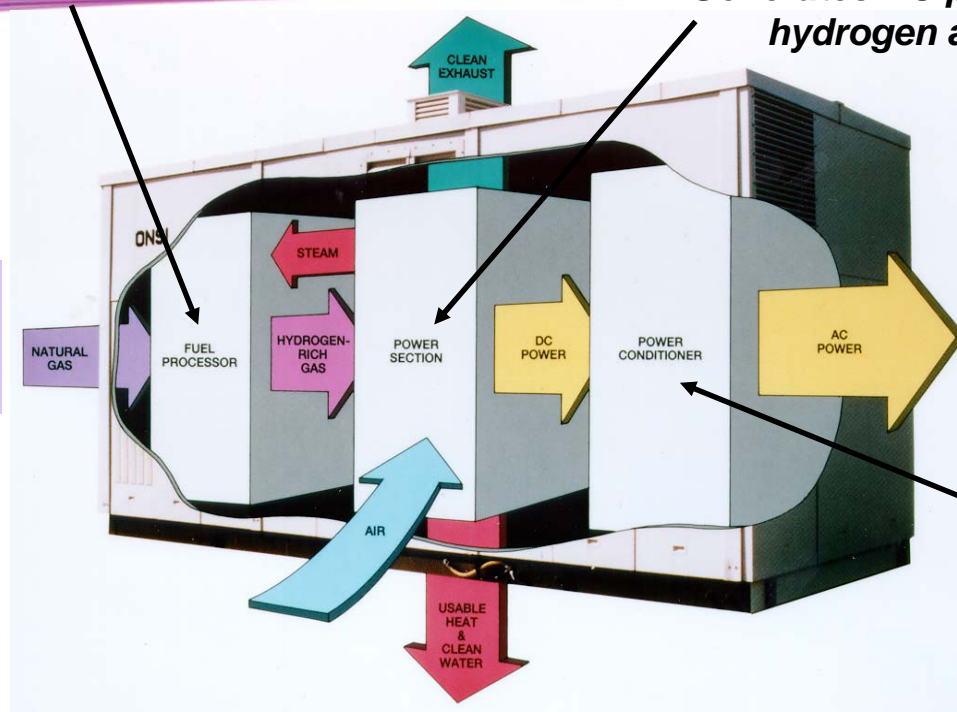
# FUEL CELL SYSTEM

**Fuel Processor**  
*Converts natural gas fuel to hydrogen*

**Fuel Cell Stack**  
*Generates DC power from hydrogen and air*

**Fuel Input:**

- Natural gas  
– 3.79 MMBTU/hr



**Electric Output:**

- 400 kW, 480V, 60 Hz
- 400 kW, 400V, 50 Hz

**Power Conditioner**  
*Converts DC power to high quality AC power*

**Internal heat exchanger provides either:**

- 1.71 MMBtu/hr @ 140°F

**OR**

- 0.79 MMBtu/hr @ 250°F & 0.92 MMBTU/hr @ 140°F

*\*Nominal values given*

*Note: Phosphoric Acid Fuel Cell example shown*

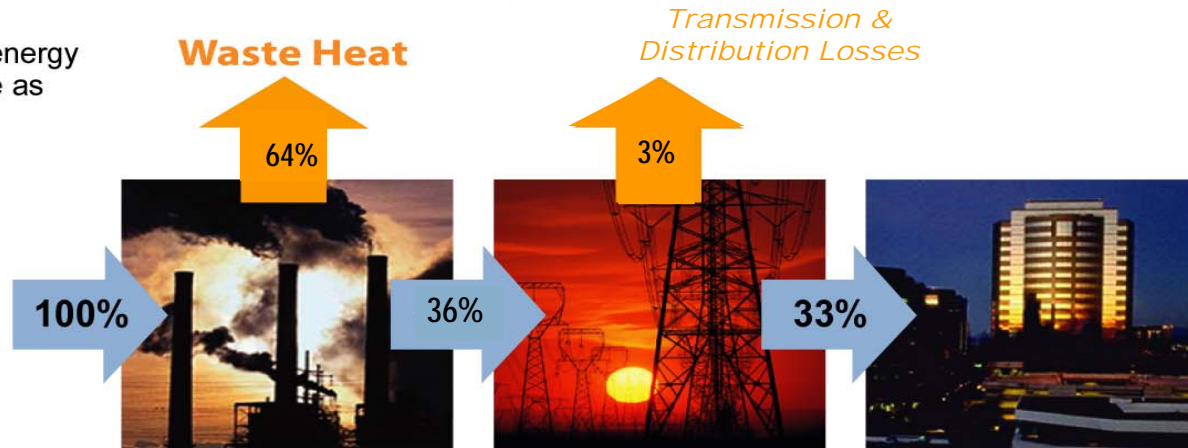
# FUEL CELL ADVANTAGE

## Traditional Central Power Plant

A significant amount of energy is lost to the atmosphere as waste heat.

- Low efficiency
- More pollution

Coal  
Oil  
Natural gas



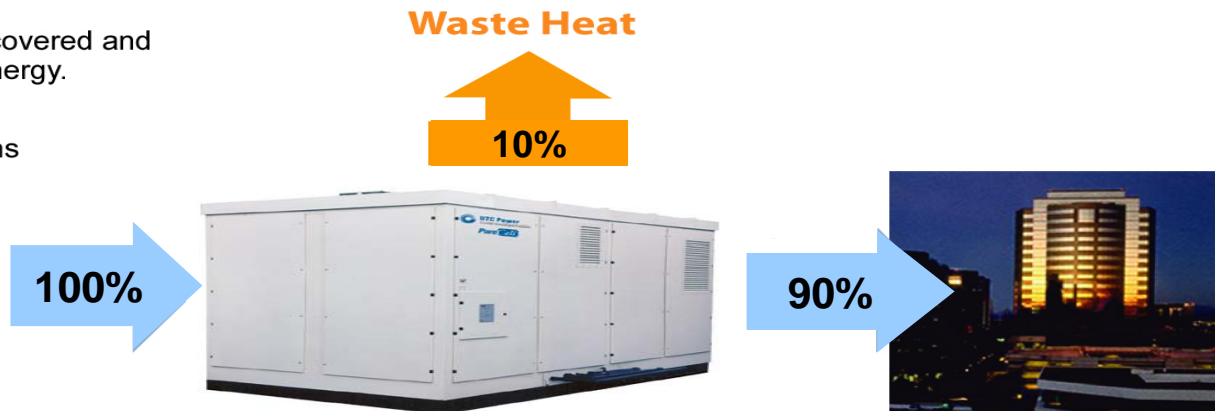
Source: Adapted from U.S. Combined Heat and Power Association.

## Fuel Cell Cogeneration Solution

More waste heat is recovered and converted to usable energy.

- High efficiency
- Ultra-low emissions

Natural gas



Source: Adapted from U.S. Combined Heat and Power Association.



# Fuel Cell Opportunities Drivers

Energy Productivity, Security, Responsibility

<p>Only 33% delivered</p>	 <p>60% loss 7% loss</p>		<p>Up to 90% delivered</p> <p><b>Breakthrough.</b></p> <p>energy productivity</p>
<p>Vulnerable</p>			<p>Secure power</p> <p><b>Confident.</b></p> <p>energy security</p>
<p>Environmentally harmful</p>			<p>Environmentally responsible</p> <p><b>Pure.</b></p> <p>energy responsibility</p>

# Fuel Cell Opportunities

Energy Productivity, Security, Responsibility

- *Clean Energy Benefits*

- Clean Energy Credits
- Renewable Energy Credits
- Carbon Trading
- Water Credit
- NOx's Reduction Trading
- SOx's Reduction Trading
- Insurance Reduction
- Corporate Mission Compliance
- Sustainable Futures
- LEED Points

# Fuel Cell Opportunities

Energy Productivity, Security, Responsibility

- *Incentives*

- Federal Tax Rebates
  - Up to \$1000/Kw
- Demand Response Capabilities
- State & Local Rebates
  - Up to \$4700/KW
- Low Fluctuation / Fixed or Stable Utility Cost
  - Multiple Year Gas Contracts
  - Thermal Utilization
- Reliable Back Up Power
  - Vital Loads or Perishable Loads 24/7
- Emerging Credit Trading Market
  - Installed base future revenue day one

# Fuel Cell Opportunities

Energy Productivity, Security, Responsibility

- *System & Integration Advancements*
  - Reduced First Cost With Large Reduction In Energy Usage
    - Refrigeration rack condensing
      - No air cooled condensers
      - No copper to the roof
      - Drastic refrigerant charge reduction
      - Stable condensing at reduced operating cost & maintenance cost
      - Air cooled chiller back up for redundancy
    - HVAC
      - Less Refrigerant charge
      - Less copper & compressors

# Fuel Cell Opportunities

Energy Productivity, Security, Responsibility

- *System & Integration Advancements*

- Fuel Cell Electrical Advantages

- Stable utility cost (Long term Gas contracts)
- 24/7 base load with back up
- Clean sign wave for vital loads
- Power factor correction capability real time
- Construction Power\* - Heating\*

- Reduced Ownership Cost

- Capital Lease (\$0 out of pocket with capital expenditure tax breaks)
- Equipment Lease (\$0 out of pocket with operational tax breaks)
- Lease buy out options for tax and incentive advantages



# Fuel Cell Opportunities

Energy Productivity, Security, Responsibility

- *Emergency Systems Back Up Power*

- Elevators
- Escalators
- Refrigeration Systems
- Evacuation
- P.O.S.
- Lights
- Vacuum System

# Energy Responsibility

Energy Productivity, Security, Responsibility

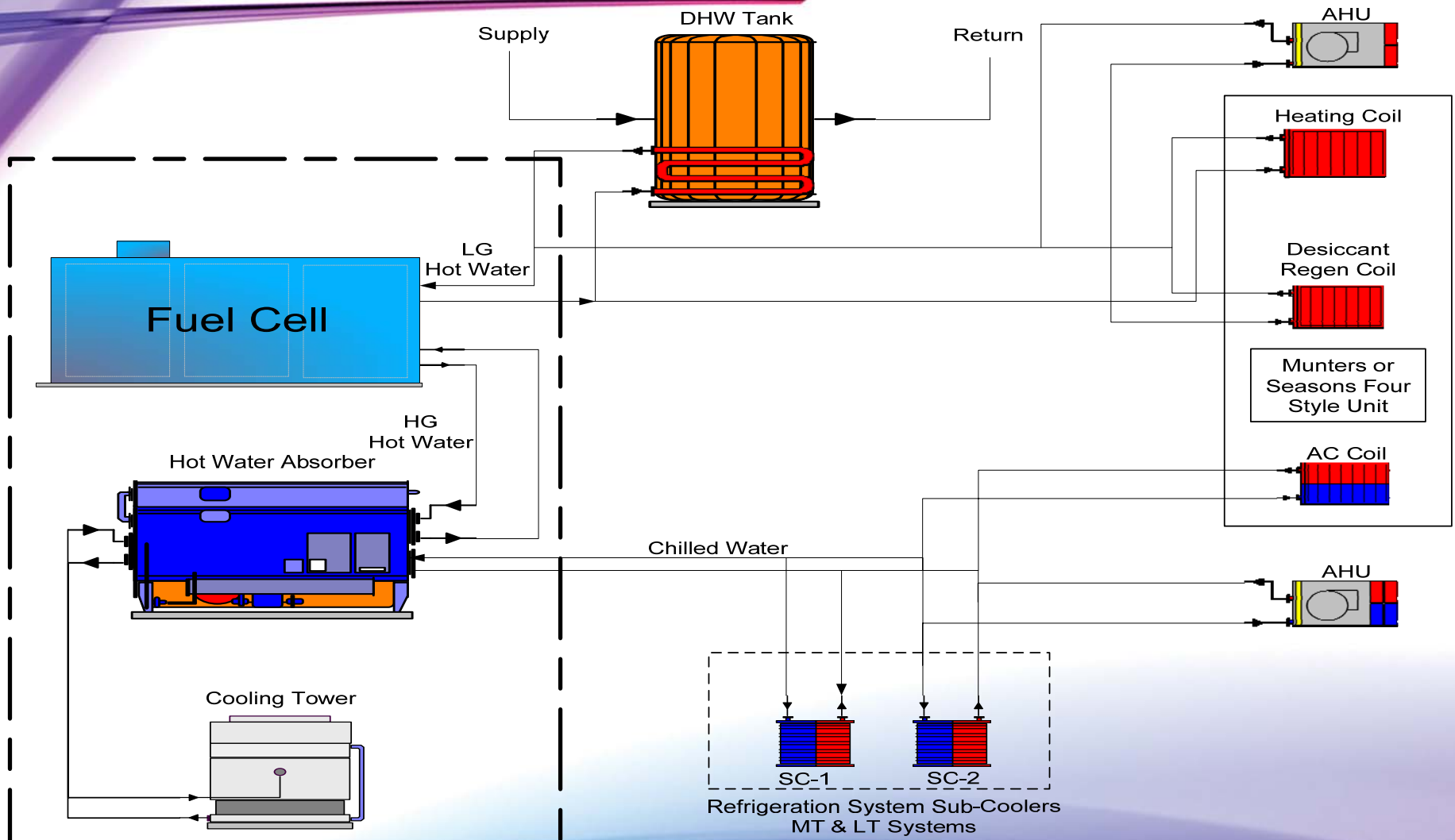
Water Conservation - simplifies

- No water permits
- No drainage issues
- Minimizes installation complexity

# Supermarket Installation

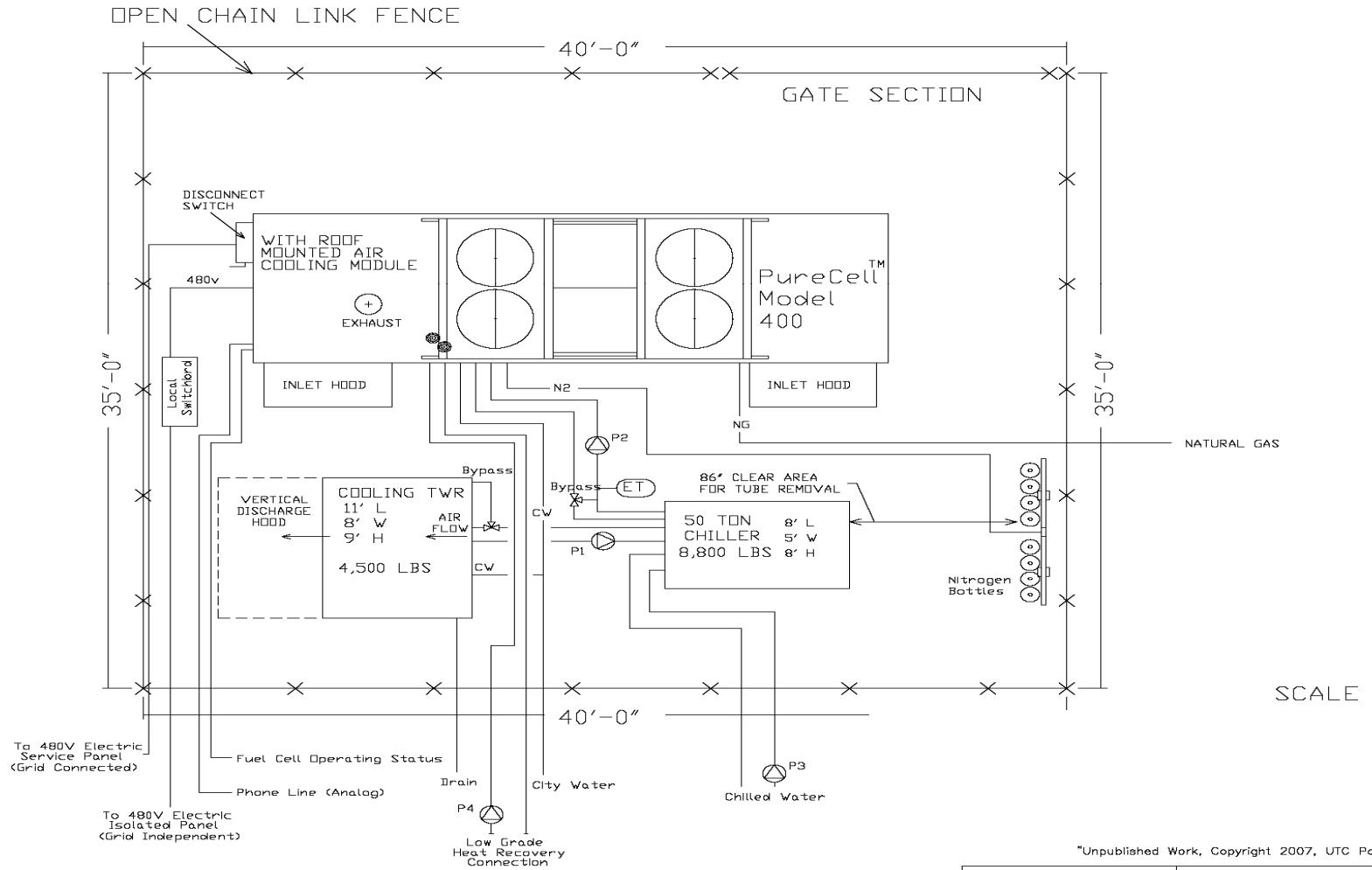
## Thermal Utilization

Energy Productivity, Security, Responsibility



# Proposed Pad Layout

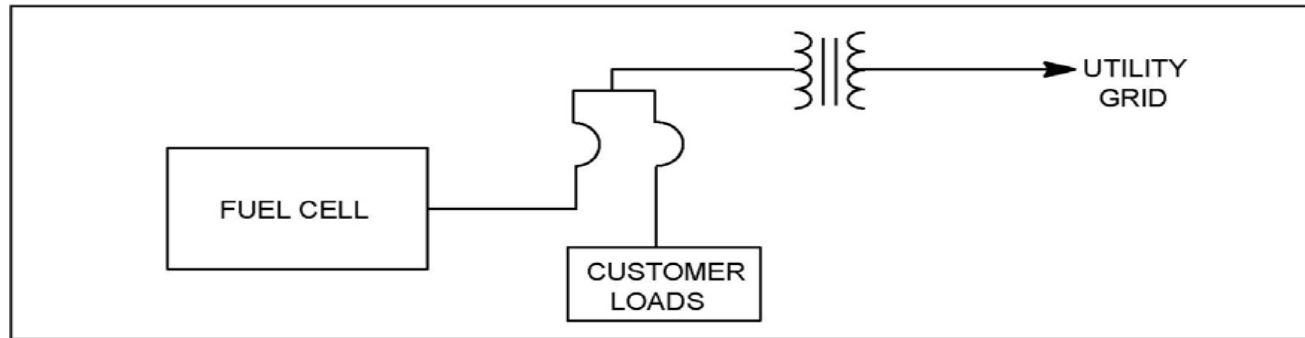
Energy Productivity, Security, Responsibility



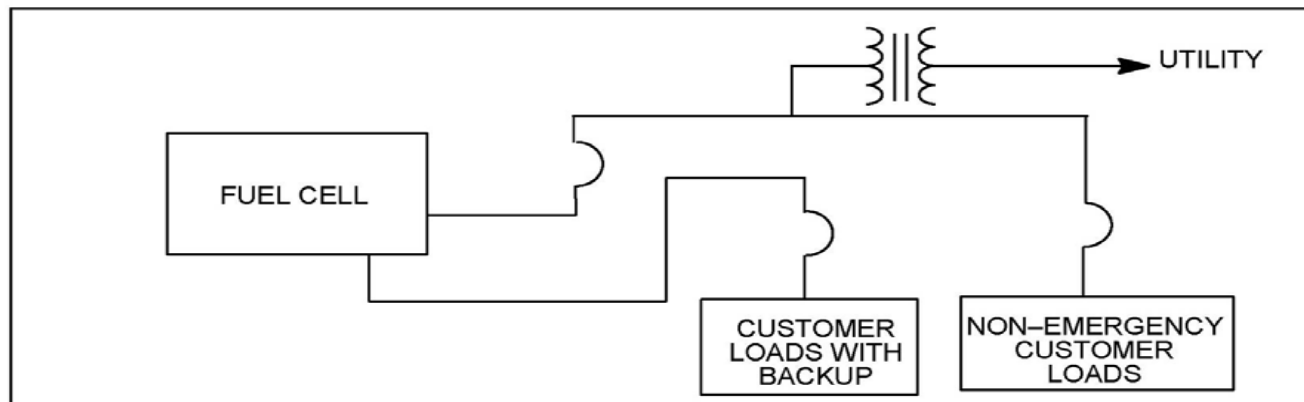
# Electrical Operating Modes

Energy Productivity, Security, Responsibility

## Grid-Connected



## Grid-Connected / Grid-Independent

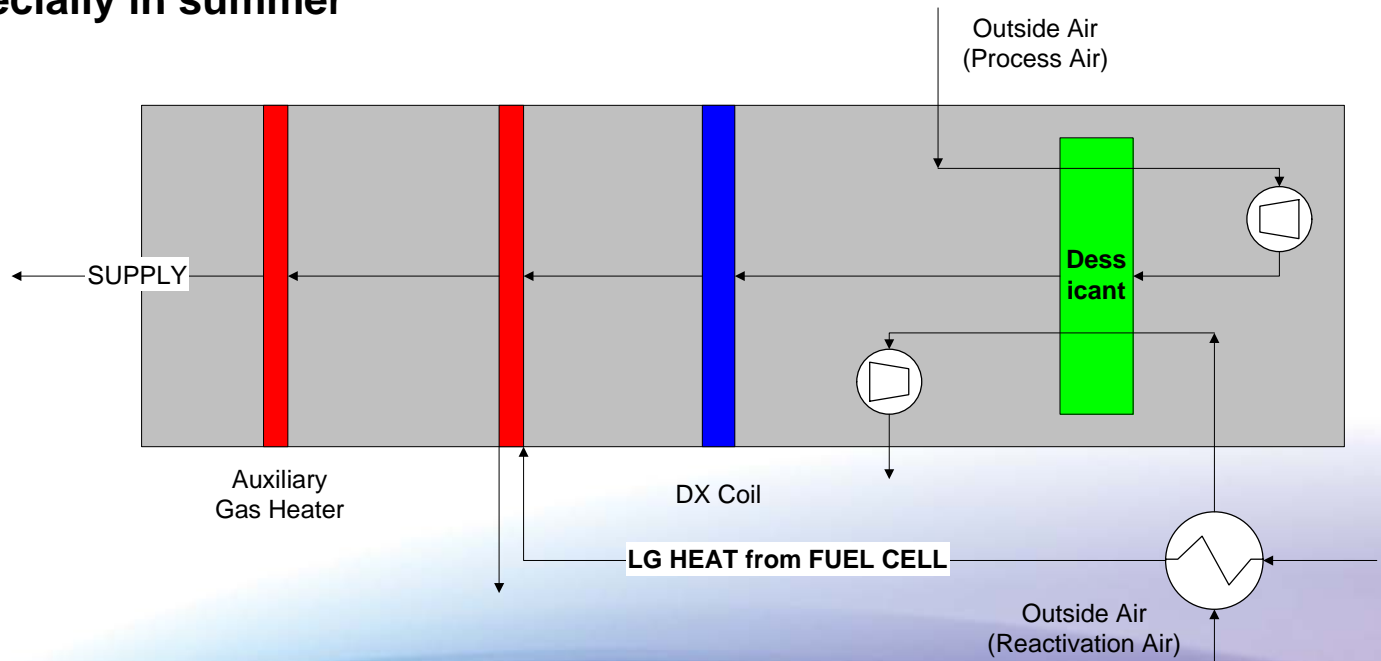




# SUPERMARKET APPLICATION

## DEHUMIDIFICATION

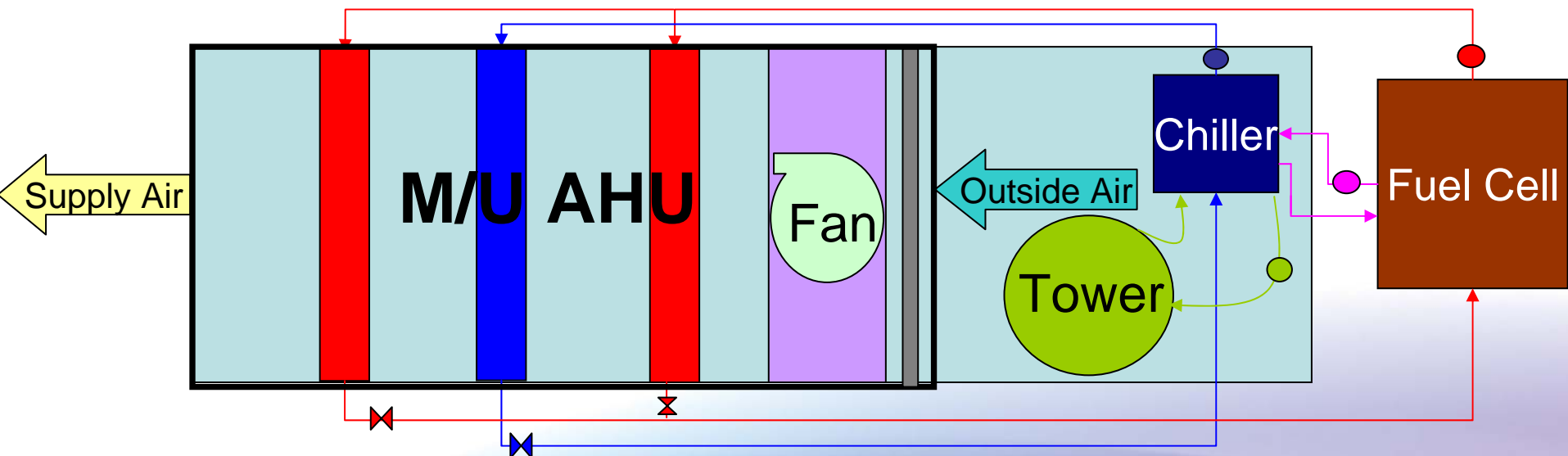
- Custom design using water coils to heat the reactivation air and provide space heating
- Desiccant based dehumidification
  - Make-up air handling units only
- Benefits
  - Energy savings due to fuel cell heat usage especially in summer



# SUPERMARKET APPLICATION

## DEHUMIDIFICATION

- Fuel cell with absorption chiller
- Custom design using chill water coils and hot water coils to condition air and dehumidify
- CCHP RTU
  - Reheat based dehumidification
  - Make-up air handling units or Standard
- Benefits
  - Energy savings / Small Store Applications / Retrofit able / Scaleable

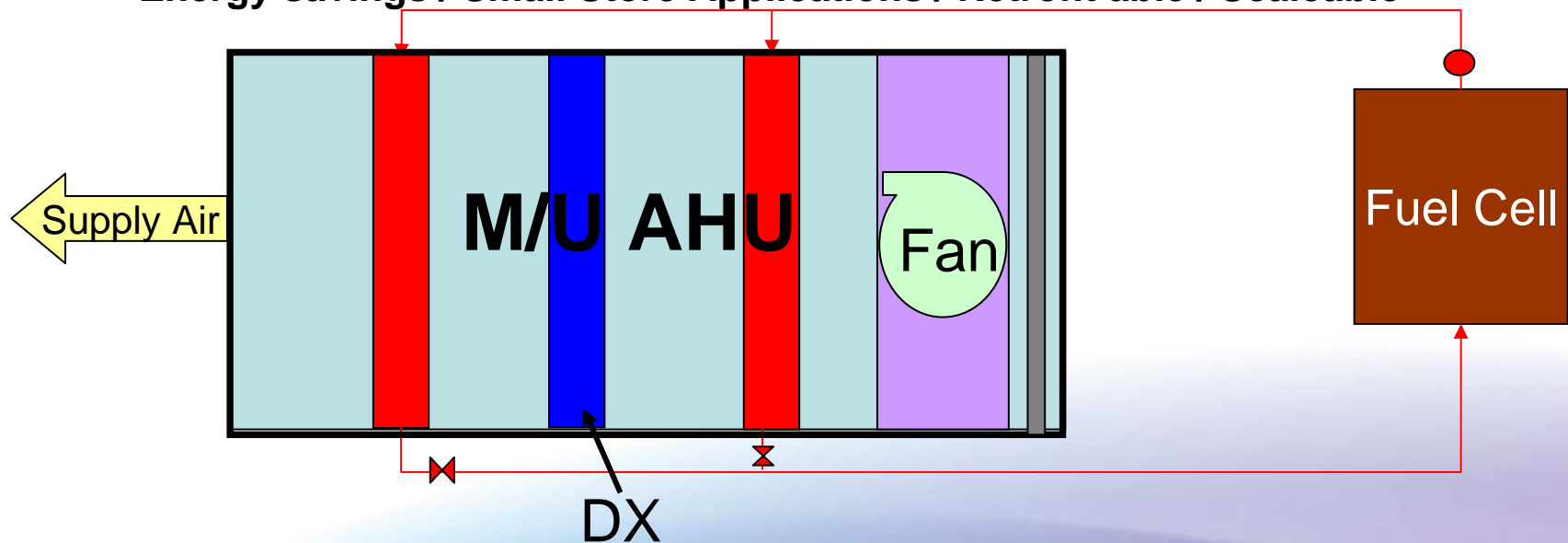


# SUPERMARKET APPLICATION

## DEHUMIDIFICATION

### DEHUMIDIFICATION

- Fuel cell with no absorption chiller
- Standard design using DX coils and hot water coils to condition air and dehumidify
- CCHP RTU
  - Reheat based dehumidification
  - Make-up air handling units or Standard
- Benefits
  - Energy savings / Small Store Applications / Retrofit able / Scaleable



# SUPERMARKET APPLICATION

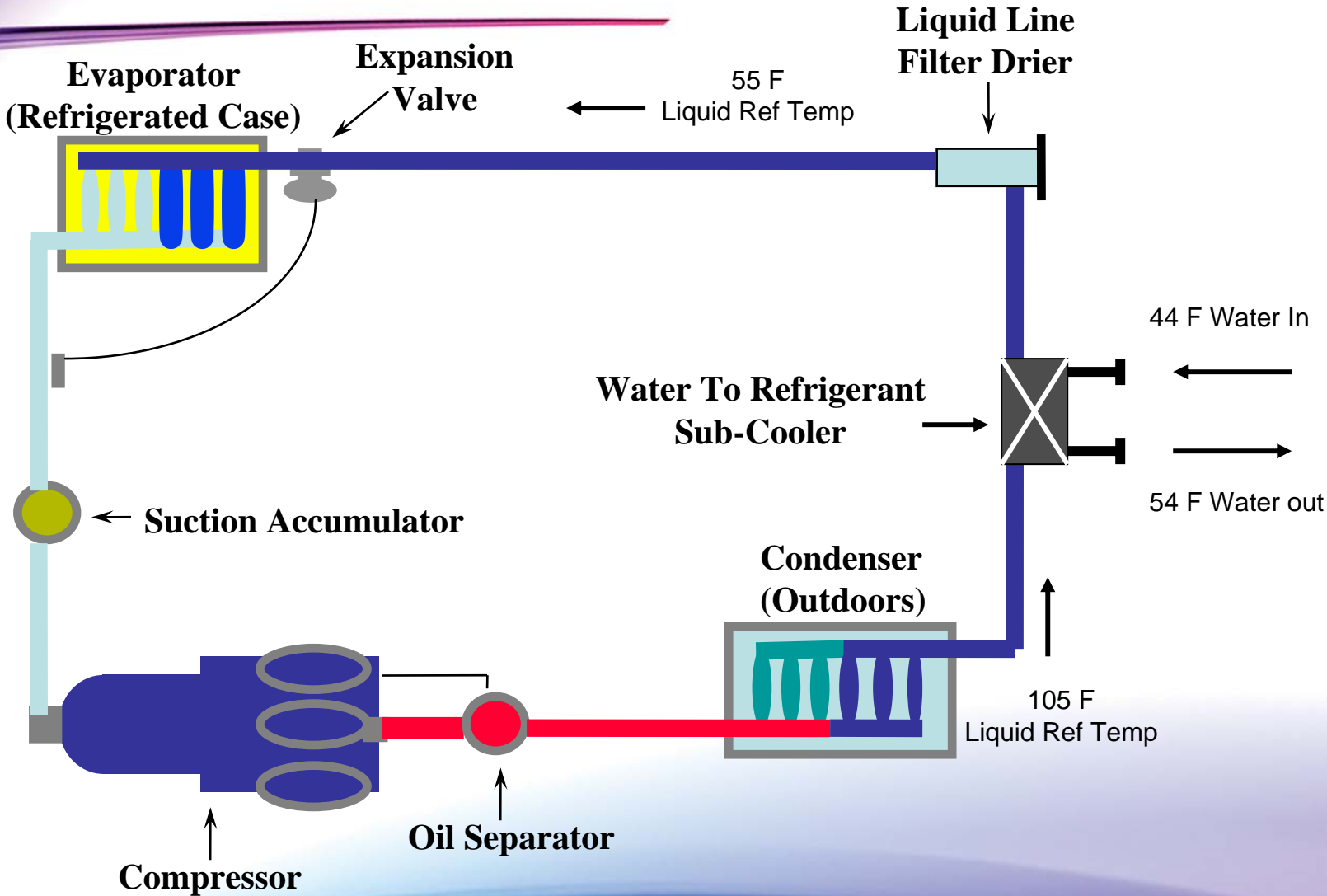
## *RADIANT FLOOR HEATING*

- Radiant floor heating coils in checkout and frozen grocery sections in the stores.
- Benefits
  - Energy savings due to fuel cell low grade heat usage.
  - Aisles near refrigeration cases will require heating all year around.



# REFRIGERATION INTEGRATION

Energy Productivity, Security, Responsibility

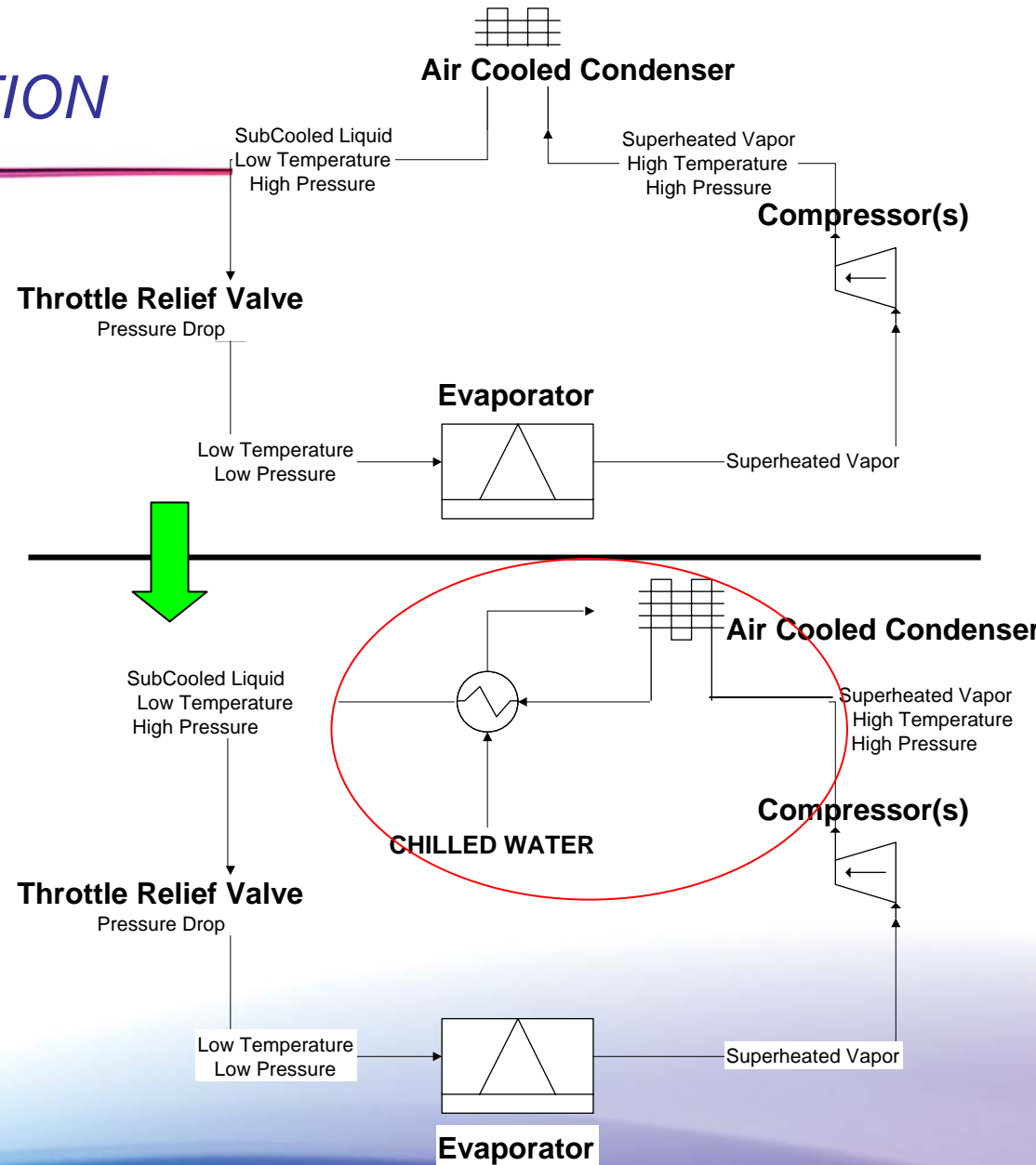




# SUPERMARKET APPLICATION

## REFRIGERATION

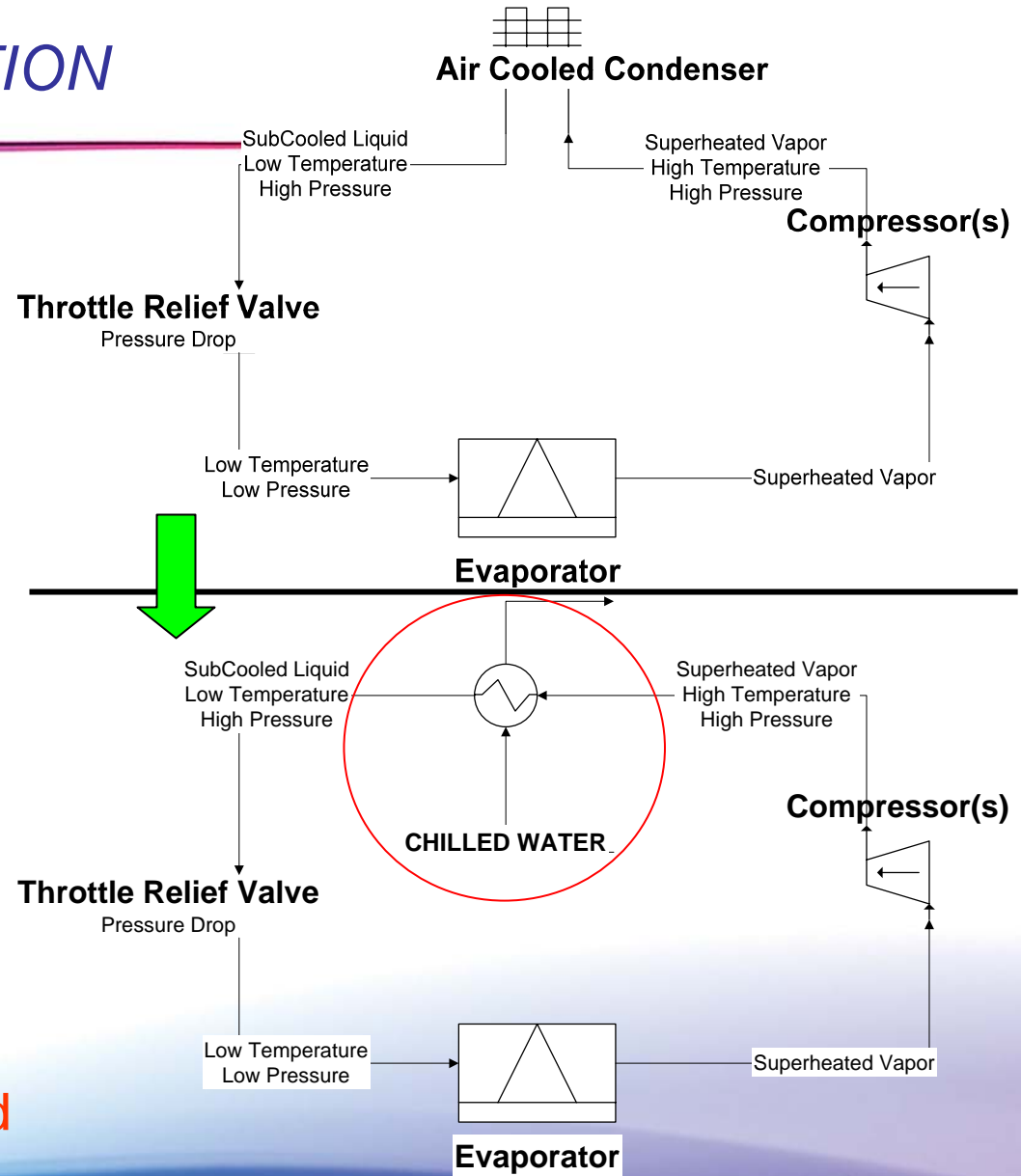
- Custom design sub-cooling the air cooler condenser with water cooled heat exchanger.
- Benefits
  - Lower electricity consumption (# of compressors)
  - More efficient operating point
  - Energy savings due to fuel cell heat usage



# SUPERMARKET APPLICATION

## REFRIGERATION

- Custom design replacing the air cooler condenser with water cooled condenser.
- Benefits
  - Lower electricity consumption (# of compressors)
  - More efficient operating point
  - Energy savings due to fuel cell heat usage



\*Electric Back Up Chiller Required

# CT Value Proposition

## Energy Productivity, Security, Responsibility



**UTC Power**  
A United Technologies Company

### On-Site Power QUALIFYING BUDGETARY ESTIMATE

QBE Proforma DRAFT R9

<b>Customer:</b>	North Branford, CT
<b>Location:</b>	CT
<b>Sales Lead:</b>	McCullough
<b>Date:</b>	5/13/2008

<b>UTC Power Solution:</b>	<b>PureCell Model 400</b>
Quantity:	1
Electrical Capacity (Net):	400 kW
Heating Capacity:	1,707 MBH
Cooling Capacity:	46 RT
Fuel Rate (HHV):	3.79 MMBTU/hr

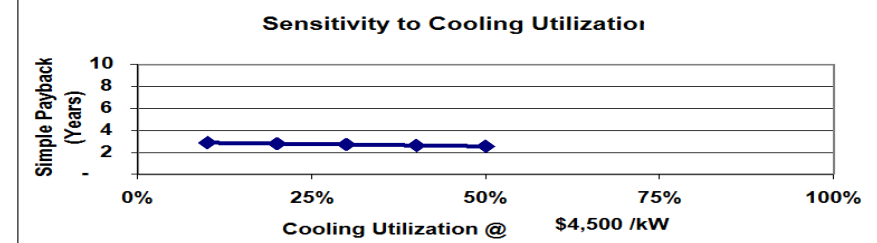
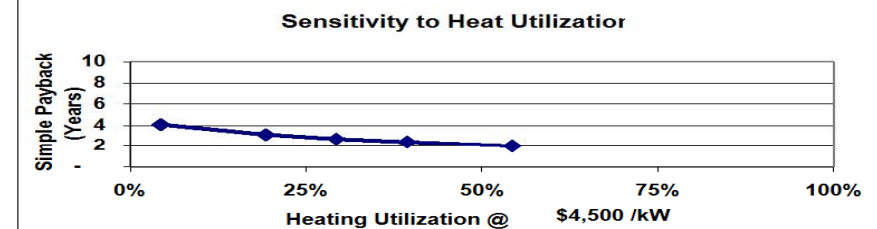
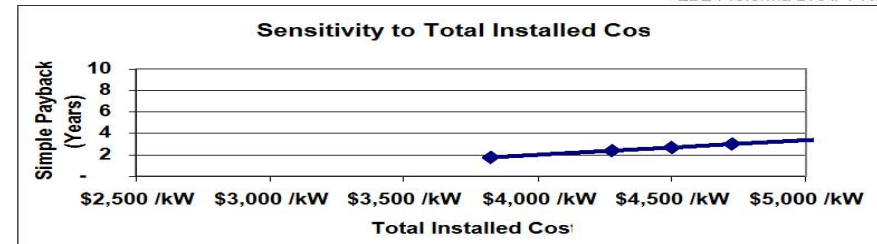
<b>System Utilization</b>	
Electrical Utilization:	80%
Heat Utilization:	29%
Cooling Utilization:	30%

<b>Facility Data</b>	
Electric Energy Rate:	14.20 ¢/kWhr
Heating Fuel Rate:	\$14.33 /MMBTU
CHP Gas Rate:	\$11.50 /MMBTU

<b>Simple Payback</b>		
Total Installed Cost	\$4,500 /kW	\$1,800,000
State Grant	\$2,500 /kW	(\$1,000,000)
Federal Investment Tax Credit	\$1,000 /kW	(\$240,000)
<b>Net Installed Cost</b>	<b>\$1,400 /kW</b>	<b>\$560,000</b>

<b>Year 1 Annual Savings</b>		
Avoided Electric Energy:	2,663,040 kWh	\$378,152
Avoided Heating Fuel:	5,775 MMBTU	\$82,758
Avoided Cooling:	133,854 kWh	\$19,007
RECs:	2.5 ¢/kWhr	\$87,600
CHP Gas:	25,222 MMBTU	(\$290,051)
Service Contract:	2.0 ¢/kWhr	(\$70,080)
<b>Net Annual Savings (Year 1)</b>		<b>\$207,385</b>

<b>Simple Payback (years)</b>	<b>2.7</b>
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All assumptions and results contained herein are non-binding to UTC Power. Actual performance, economic return and environmental benefits are subject to change based on, among other variables, equipment performance, economic variables, actual operating and environmental conditions, capacity utilization and maintenance. This Savings and Payback pro-forma is for customer informational purposes only and does not constitute an equipment, installation or maintenance quotation or a commitment, representation or warranty that the forecasted savings or performance will be achieved. All commitments, representations and warranties with respect to UTC Power's equipment and services shall be solely as stated in the final contract for such equipment or services.

# CT Value Proposition

## Energy Productivity, Security, Responsibility

### Avoided Emissions

<b>Customer:</b>	North Branford, CT
<b>Location:</b>	CT

<b>Date:</b> 5/13/2008
------------------------

<b>System:</b>	PureCell Model 400
<b>Heat Utilization:</b>	29%
<b>Cooling Utilization:</b>	30%
<b>Grid Region:</b>	U.S.
<b>Heating Fuel:</b>	Natural Gas

Annual Emissions Balance Sheet	Energy Balance		Emissions Balance		
	Grid Electricity (kWh)	Fuel (MMBTU)	CO2	NOx (metric tons - MT)	SOx
Facility	(2,796,894)	(5,775)	(2,038)	(3.99)	(6.92)
On-Site Power System	0	25,222	1,335	0.04	0.00
<b>BALANCE</b>	<b>(2,796,894)</b>	<b>19,447</b>	<b>(704)</b>	<b>(3.94)</b>	<b>(6.92)</b>

Emissions Summary	Emissions Reduction		
	MT	Equivalence	%
CO2	704	162 acres of trees	35%
NOx	3.94	226 cars	99%
SOx	6.92		100%

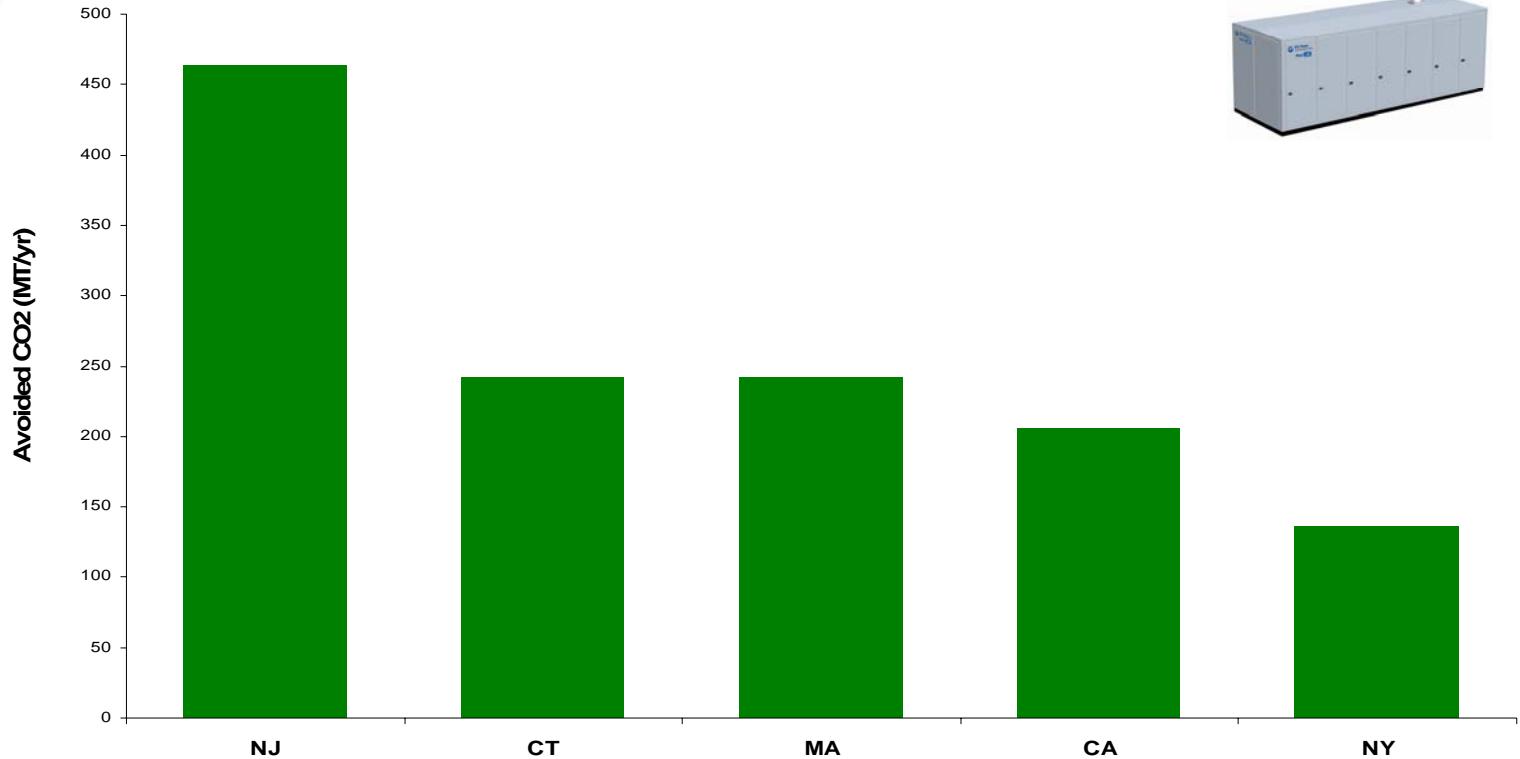
<b>CO2 Emission Rate (kg/MWh)</b>
297

project specific w/ heat recovery

# Energy Responsibility

Energy Productivity, Security, Responsibility

*Typical avoided CO<sub>2</sub> emissions*



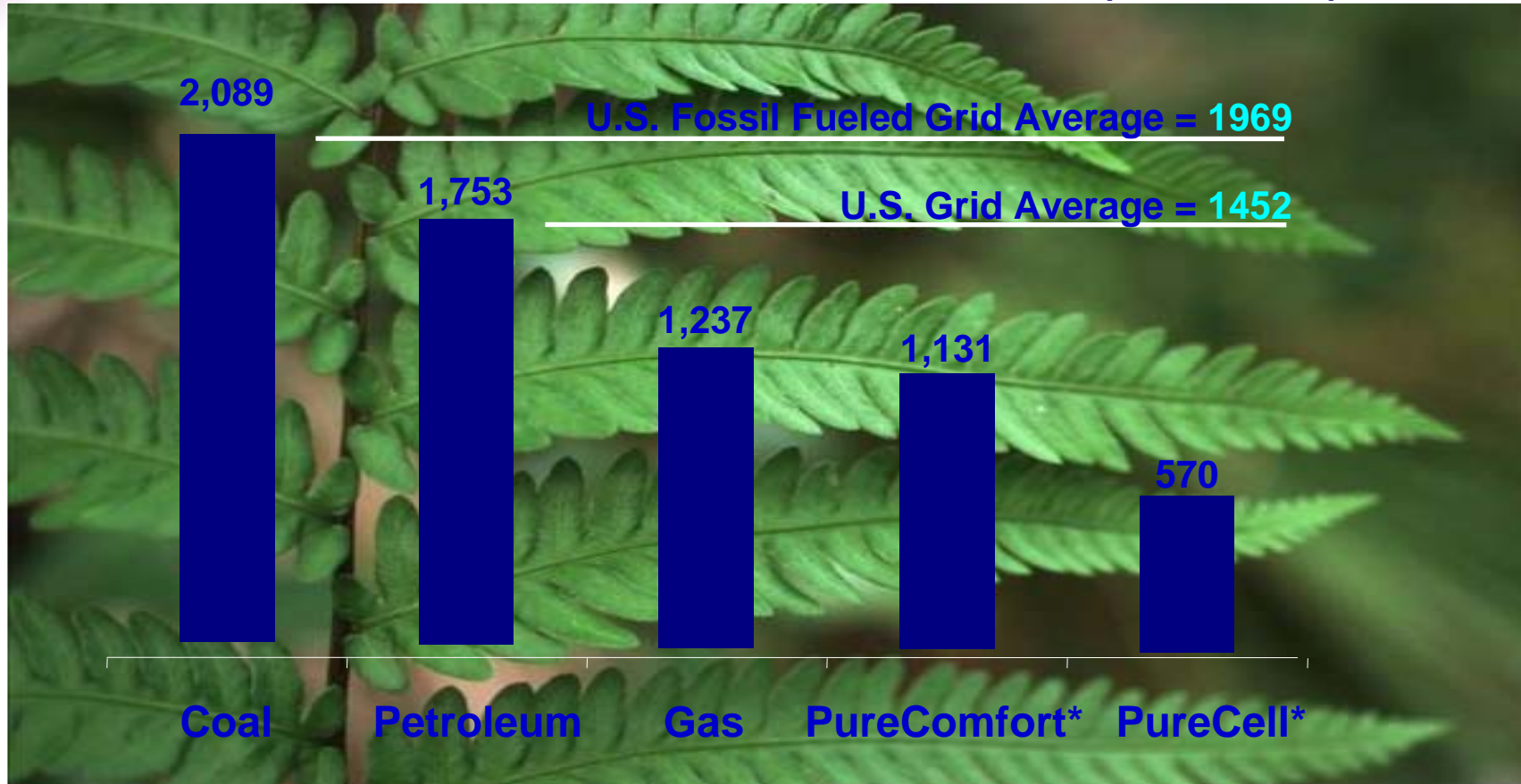


# Energy Responsibility

Energy Productivity, Security, Responsibility

*Greenhouse Gas Reduction*

Carbon dioxide emissions (lbm/MWeh)



Source: US DOE EIA (Electricity Generation & Environmental Externalities, 2002) \*Note: Assumes full utilization of heat with cooling

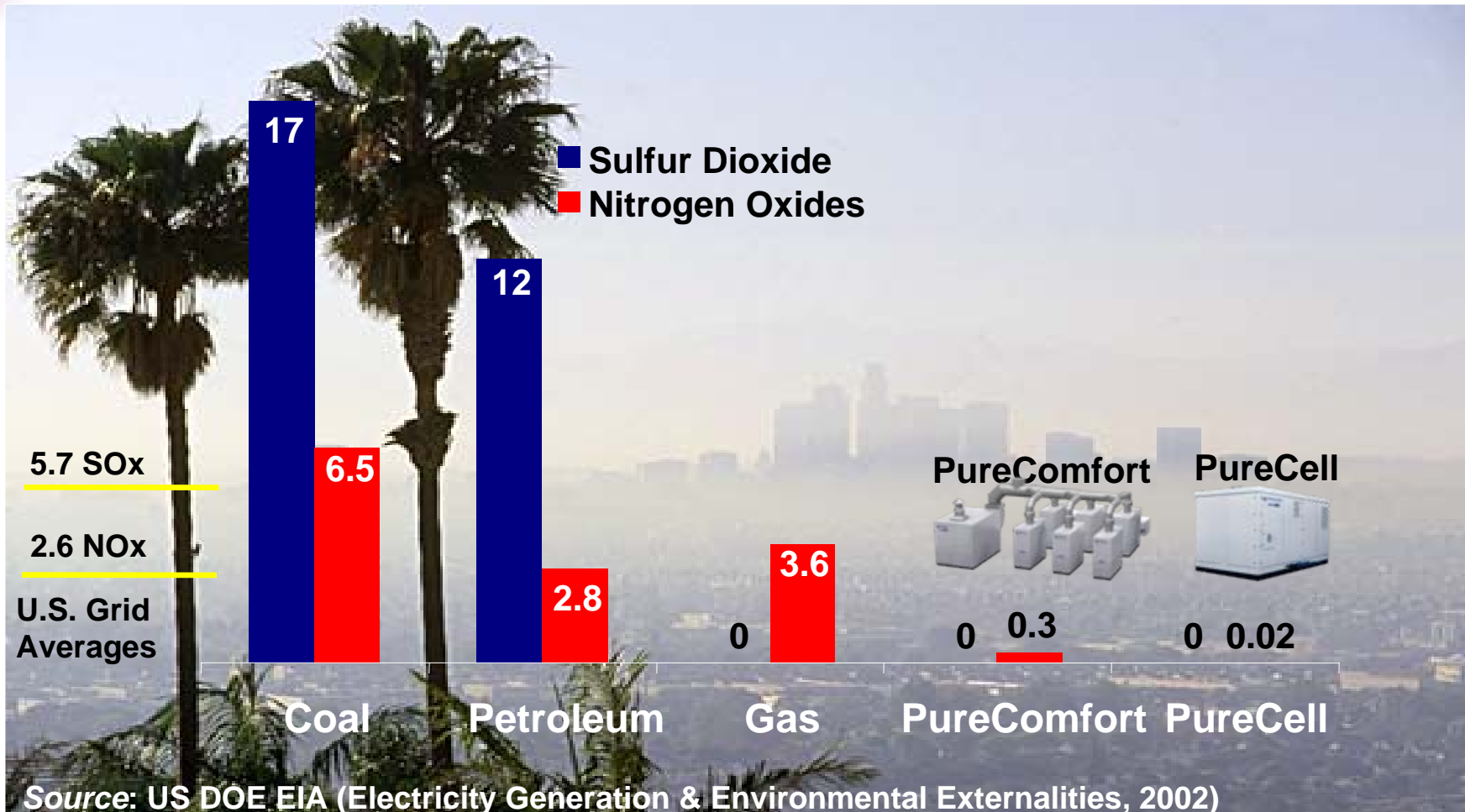


# Energy Responsibility

Energy Productivity, Security, Responsibility

*Air Pollutants (NO<sub>x</sub>, SO<sub>2</sub>, lbm/MWh)*

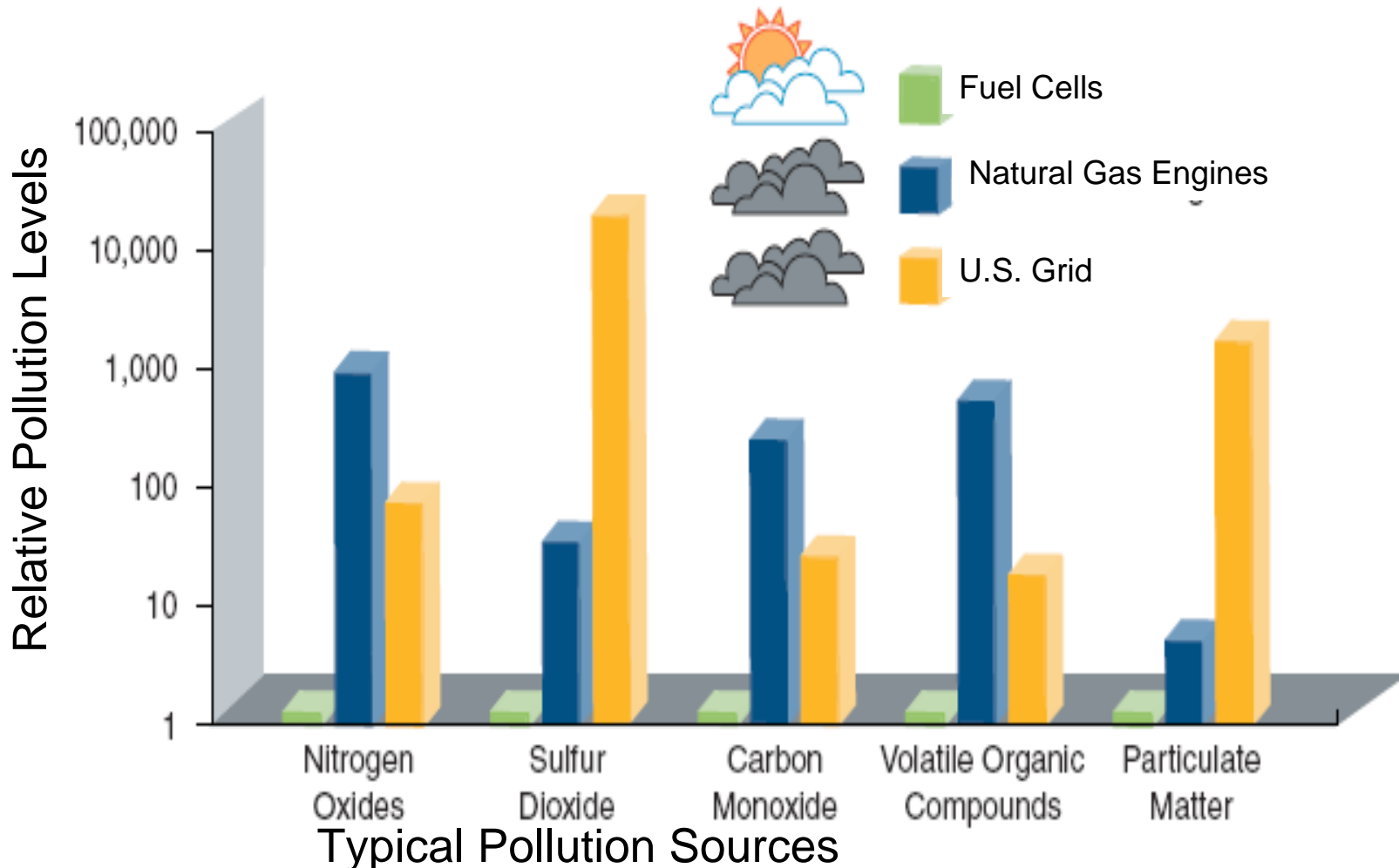
Central Power Plant vs. On-Site Power Emissions



# Energy Responsibility

Energy Productivity, Security, Responsibility

*Clean, efficient power generation*



# Fuel Cell Opportunities

Energy Productivity, Security, Responsibility

- *Energy Productivity*
  - Up to 90% Usage
    - Resource Efficiency
- *Energy Security*
  - Secure Power
    - Confidence
- *Energy Responsibility*
  - Environmental Footprint
    - Pure

# TRUE GREEN TECHNOLOGIES

Willis L McCullough

UTC POWER

[willis.mccullough@utcpower.com](mailto:willis.mccullough@utcpower.com)

FUEL CELLS/MICRO TURBINES/GEO  
THERMAL POWER

## QUESTIONS?

## Thank You