Retailer contact information	on:		
		Effective:	
		Cancels:	
Product S	pecification	on for:	
This form is to be filled ou	ut by the customer, and de	livered to the suppli	ier as a product specification.
Product Descript	tion		
Item Code (Customer):			
Item Code (Supplier, opt	tional):		
UPC code:			
Common Name:			
(Steelhead, Salmon Trout			
Scientific Names accept			
(Genus, Species)			
Note: Refer to FDA or CFIA	Acceptable Market Names	list	
Acceptable sources (includ	ed but not limited to):		
Countries	Harvest Region	าร	Processing Countries
Countries	Traivest region	13	1 rocessing countries
			I
roduct Style	01	rganoleptic Stan	dards
uality Grade:	Co	lor Description:	
orm:			
ze:			
rim:	Το	xture Description:	
kinning Depth:	10	Acare Description.	
- · · · · · · · · · · · · · · · · · · ·			
cales			
resh or Frozen:	Od	dor and Flavor Des	cription:
igmentation:			
Binelitation.			
	Ot	her Product Descr	iption Notes:

Pin Bones Removed: Yes No

Workmanship and Defects

Whole Farmed Steelhead:

Dorsal Color:	Clear/yellowish color, possibly green.		
Tolerance:	% (Industry norm. up to 10%)	by weight	by count
Ventral Color	:Excessive dark spots present, not wh	ite or silver.	
Tolerance:	% (Industry norm. up to 20%)	by weight	by count
Mouth & Eye	s: Hook present, ocular damage, cloud	dy opaque or red eyes.	
Tolerance:	% (Industry norm. up to 10%)	by weight	by count
Mucus: Cloud	y green/yellow/mustard color		
Tolerance:	% (Industry norm. is 0%)	by weight	by count
Gills: Gray/br	own or absence of color.		
Tolerance:	%(Industry norm. up to 10%)	by weight	by count
Miscuts (in V	entral Cavity): Miscuts in belly cavity	exposing 2 or more rib bone	S.
Tolerance:	% (Industry norm. up to 10%)	by weight	by count
Melanosis: Pl	hoto to show description in glossary.		
Tolerance:	% (Industry norm. up to 10%)	by weight	by count
Wounds: Ope	ening that extends beyond the skin re	gardless of size. Unhealed.	
Tolerance:	% (Industry norm. up to 10%)	by weight	by count
Scars: Fully h	ealed wounds.		
Tolerance:	% (Industry norm. up to 10%)	by weight	by count
Lordosis/Scol	iosis: Major defect of the spine causin	g defect of the spine.	
Tolerance:	% (Industry norm. up to 20%)	by weight	by count
Scales Loss: N	Missing scales.		
Tolerance:	% (Industry norm. up to 20%)	by weight	by count
Petechiae: Sm	nall red areas of skin irritated by sea li	ce.	
Tolerance:	% (Industry norm. up to 25%)	by weight	by count
Texture: Mus	cle comes back slowly after pressure	applied.	
Tolerance:	% (Industry norm. up to 20%)	by weight	by count

Maximum Allowable Defects:

Workmanship and Defects

Farmed Steelhead Fillets -

Meat Color: on SalmoFan scale			
Tolerance: % (Industry norms: 30 and up)	by we	eight	by count
Melanosis: > 1.5 cm x 1.5 cm in aggregate, ap portioning. (photo referenced in g	-	e area prior	to
Tolerance: % (Industry norm. up to 5%)	by we	eight	by count
Gaping: Moderate gaping associated with p before portioning (by count).	in bone permitted, other gapin	ng to be pres	sent in <5% of fillets
Tolerance: % (Industry norm. up to 10%)	by w	eight	by count
Bruising: > 1.5 cm x 1.5 cm in aggregate, app (photo referenced in glossary).	pearing in > 5% of fillet surface	area prior to	o portioning
Tolerance: % (Industry norm. up to 10%)	by w	eight	by count
Blood Spots: A spot of blood retained on the	fillet showing on the surface.		
Tolerance: % (Industry norm. up to 20%)	by w	veight	by count
Bones: Presence of visible bones or bones th	at can be detected by touch.		
Tolerance: % (Industry norm. up to 15%)	by w	veight	by count
Parasites: Presence of internal or external pa	rasites.		
Tolerance: %(Industry norm. is N/A)	by w	veight	by count
Foreign Material: Presence of exogenous mat	terial.		
Tolerance: % (Industry norm. is N/A)	by w	veight	by count
Scales (Scale off product only): Presence of a	ttached or loose scales.		
Tolerance: % (Industry norm. up to 5%)	by w	veight	by count
Scales (Scale on product only): Presence of lo	pose or missing scales.		
Tolerance: % (Industry norm. up to 30%)	by v	veight	by count

Maximum Allowable defects:

Workmanship and Defects

Farmed Steelhead Portions-

Meat Color:	on Salmofan scale		
Tolerance:	(Industry norms: 24 for Fresh Atlantic, 23 for **Frozen Atlantic, 28 for Fresh Coho, 27 for Frozen Coho)	by weight	by count
Melanosis:>	1.5 cm x 1.5 cm in aggregate, appearing in	> 5% of fillet surface area prior t	o portioning.
(p	hoto referenced in glossary)		
Tolerance:	%(Industry norm. up to 5%)	by weight	by count
Gaping with p	in bone: Any gap in the fillet that is not associat	ted with pin boning and is greater th	an 10 cm long and 1 cm deep
	or 2 gaps no longer than 6 cm each.		
Tolerance:	% (Industry norm. up to 10%)	by weight	by count
	ocm x 1.5 cm in aggregate, appearing in >5 oto referenced in glossary).	% of fillet surface area prior to p	ortioning
Tolerance:	% (Industry norm. up to 5%)	by weight	by count
Blood Spots:	A spot of blood retained on the fillet show	ing on the surface.	
Tolerance:	% (Industry norm. up to 20%)	by weight	by count
Bones: Prese	nce of visible bones or bones that can be d	etected by touch.	
Tolerance:	% (Industry norm. is 15%)	by weight	by count
Parasites: Pre	esence of internal or external parasites.		
Tolerance:	%(Industry norm. N/A)	by weight	by count
Foreign Mate	rial: Presence of exogenous material.		
Tolerance:	% (Industry norm. N/A)	by weight	by count
Scales (Scale	off product only): Presence of attached or	loose scales.	
Tolerance:	% (Industry norm. up to 5%)	by weight	by count
-	on product only): Presence of loose or mis	sing scales.	
Tolerance:	% (Industry norm. up to 30%)	by weight	by count

Maximum Allowable Defects:

Treatment/Processing

Processing Aids:	
No Moisture Added	
No liquid at all added/Natural	
Acceptable Processing Aids:	
Brine Injected	
STP, Phosphates	
Finish ad Duodust Manimums	
Finished Product Maximums Max Sodium %:	Mg/Gram (Industry norm. up to 75%)
Max Moisture %:	(Industry norm. up to 80%)

Specifications for Biological, Chemical (including Aquaculture drug use), and Physical Hazards

Potential Biological Hazards

Microbiological Specifications

SPC, cfu/g @ 18 C (68F)
Total Coliforms, cgu/g
Staph, cfu/g
Vibrio spp.,cfu/25 g
E. coli, CFU/g
Listeria spp, CFU/g
Salmonella, CFU/25 g

Please get with your quality assurance team to verify numbers for your company.

Aquaculture Drug Use

Only FDA approved aquaculture drugs or those with FDA accepted import tolerance may be used. Usage must be in accordance with label instructions.

Link below in regards to Approved Aquaculture Drugs -

https://www.fda.gov/animal-veterinary/aquaculture/approved-aquaculture-drugs

Potential Physical Hazards

Each bag/pack must pass through a working metal detector with the following tolerance levels:

Ferrous Non-Ferrous SUS

Potential Chemical Hazards

Harvesting Standards

Farmed

Stunning Method

. Acceptable Stunning Methods:	Electrical	Percussive	Chill Kill	Other

Packaging Standards

Box/Case Size

# of packs per case:		_		Will the master case be on display?	Yes	No
Net Wt:	OZ.	grams	lbs.	Acceptable materials:		
Gross Wt.:	OZ.	grams	lbs.	Min. shelf-life to 1 st receiver:		

Pack Size

Net Wt.:	Oz.	gram	is lbs.		
Gross Wt.:	Oz.	gra	ms lbs.	Acceptable materials:	
Pack Style:	Bag	Вох	Tray	Other:	

Pack Style

Resealable?	Yes	No	
Tear-notch?	Yes	No	
Gussett?	Yes	No	
Other:			

Master Case Labeling Requirements (select all	Pack Labeling Requirements (select all that apply):
that apply):	Lot Code
Lot Code	UPC Bar Code
UPC Bar Code	COOL Information
COOL Information	Nutritional Panel Ingredient
Use-by date(Indicate Format):	label
GS128	Allergens
Open Code	Expiration Date/Use-by date
Closed Code	Indicate Format:
Other:	Certification Logo
Harvest Date	Datas Barriard
Certification Logo	Dates Required:
	Harvest Date
Pack Date	Pack Date
Location of Information on Master Case:	0
2 Sides (Defined as:)	Open Code
4 Sides (Defined as:)	Closed Code
6 Sides	Other:

Traceability

Product must be traceable back to the following levels:	For Farmed:
Traceability System must use:	Processor
	Farm
	Feed-Mill
	Hatchery

Supplier Requirements

Provide custom	er with your HACCI	Plans:	Yes	No	
Sustainability C	ertification Require	ments:			
On Cita In an act	:	/: f l:l-l-)	<u> </u>		
On-Site inspect	ion during producti	on (if applicable)	Requii	red No	ot Required
Frequency:	Bi-Annual	Annual	Othe	r:	
On-Site Product	Inspection during	production (if ap	plicable):	Required	Not Required
Frequency:	Bi-Annual Annua	al Other:		COA?	Container Loading Survey
On-Site Social A	udits during produc	tion (if applicabl	e): Re	quired	Not Required
Frequency:	Bi-Annual	Annual	Other:		
Provide Feed Do	ocumentation:				
Ingredients Only Ingredients & Quantities No <u>t</u> Required					
Sunnlier n	nust provide a COA	(Certificate of A	nalysis) for a	all organoler	otic, chemical, pesticide,
• •	hormone, and mic	•			· · · · · · · · · · · · · · · · · · ·
Supplier m	ust comply with GF	SI Standards, Su	nnlier must	use a Temp	erature datalogger
(indicated		cases of p		ase a remp	eratare datarogger
Datalogge	•	cases of p	Model:		
In addition to the requirements listed in this specification, the supplier must also:					
_					
Approved Supp	liers/Plants:				
					